

# **SPECIFICATION FOR APPROVAL**

CUSTOMER	:_	
PRODUCT TYPE	:	HC-49/S
NOMINAL FREQ.	:	11.059200MHz
EAS P/N	:	EAS49S11.0592K0DJR2
REVISION	:	A1
CUSTOMER P/N	:	
PM / SALES	:	
DATE	:	
CUSTOMER SIGNA	- TURE	E & Date
(1) EAS requires one copy return of the attached specificatio		signature and title of authorized individual that signifies acceptance
(2) Orders received and accepte these specifications.	d by EA	S after return of signed copy of specification will be produced per
(3) Any changes to these specific		must be agreed upon by both parties and new revision of the
Product Specification Shee		
, , .	-	to consigning back the Approval page of "Specification Sheets" agreement on the contents of these specifications.
Attachment: Product Specificat		
1		
2		
$-\frac{3}{4}$		
5		·
		RoHS Compliant



## PRODUCT SPECIFICATION SHEET

PRODUCT TYPE : HC-49/S

NOMINAL FREQ. : 11.059200MHz

EAS P/N : EAS49S11.0592K0DJR2

REVISION : A1

PE/RD	QA	MFG
 ***************************************		

#### NOTE:

- (1)Lead Free Products are "Directive 2002/95/EC of The European Parliament of 27 January 2003 on the restriction of the use of certain hazardous substances (RoHS) in electrical and electronic equipment" Compliant (Attachment: SGS Test Report).
- (2)Revision "Sx" is for engineering samples only. PE/RD's approval required.
- (3)Revision "Ax" is production ready. PE, QA and MFG's approval required

**RoHS Compliant** 

**EAS CORPORATION** 

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<u>Rev</u>	Revise page	Revise contents	<u>Date</u>	Ref.No.	<u>Reviser</u>
A1	N/A	Initial Released	2018/10/29	N/A	Allen Su

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## ATTACHMENT(S) (optional)

## **TESTING DATA**

• ELECTRICAL CHARACTERISTICS TEST A ☑ YES ☑ NO

• TEMPERATURE CHARACTERISTICS TEST B ☐ YES ☑ NO

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#### **ELECTRICAL SPECIFICATIONS**

#### Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

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Ambient temperature :  $25+/-5^{\circ}C$ Relative humidity : 40%-70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature :  $25+/-1^{\circ}C$ Relative humidity :  $40\%\sim70\%$ 

#### Measure equipment

SAUNDERS 250A/250B CRYSTAL IMPEDANCE METER.

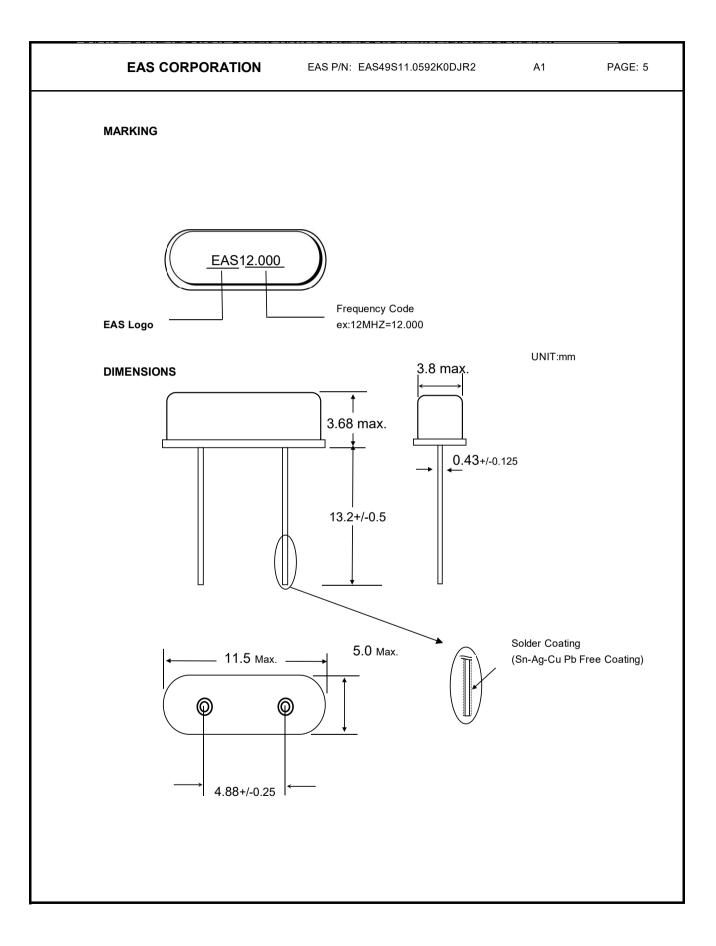
#### Crystal cutting type

The crystal is using AT CUT (thickness shear mode).



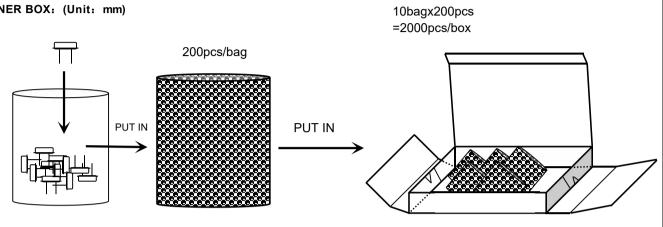
please refer to marking code page

1.	Nominal Frequency	11.059200 MHz	
2.	Oscillation Mode	Fundamental	
3.	Load Capacitance	20.0 pF	
4.	Frequency Tolerance (25 °C)	+/- 20 ppm	
5.	Effective Series Resistance	45 Ohms Max.	
6.	Shunt Capacitance (C0)	7.0 pF Max.	
7.	Motional Capacitance (C1)	N/A fF	
8.	Drive Level	1000 uW Max.	
9.	Operation Temperature Range	-20 °C ~ +75 °C	
10.	Stability Over Temperature Range	+/- 30 ppm (related to 25 °C)	
11.	Insulation Resistance	500 MOhms Min. at DC 100V	
12.	Attenuation of Spurious Frequency Amplitude	N/A	
13.	Ratio of Holder to Motional (C0/1)	N/A	
14.	Storage Temperature	-40 °C ~ +85 °C	
15.	Aging	+/- 5.0 ppm / year.	
16.	Weight	0.54 g +/- 0.05g	



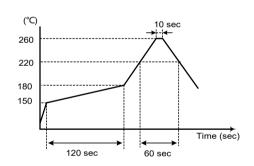
## Packing For Pb Free Parts:

1.INNER BOX: (Unit: mm)



### ■ SUGGESTED REFLOW PROFILE

Total time: 200 sec. Max. Solder melting point :220  $\,^{\circ}\mathrm{C}$ 



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#### **RELIABILITY SPECIFICATIONS**

No.	TEST ITEM	TEST METHODS	TEST CRITERIA	REF. DOC	
1	Drop Test	50 cm Height, Fall freely onto firm wood for 3 Times.		dF/F<+/-5ppm dRs<+/-10%	JIS C6701
2	Fine Leak	Helium Bombing 5Kgf / cm <sup>2</sup> for 2 Hours .		Leak Rate Less Than 2x10 <sup>-8</sup> atm.cc/sec	MIL-STD-883E Method 1014.10
3	Gross Leak	125°C FC#40 ,120 Seconds.		No Continuous Bubble .	MIL-STD-883E Method 1014.10
4	Mechanical Shock	Device are shocked to half sine wave ( 1000 G ) three mutually perpendicular axes each 3 times.		dF/F<+/-5ppm dRs<+/-10%	MIL-STD-883E Method 2002.4
5	Vibration	Frequency range Amplitude Sweep Time Test Time	10 ~ 55 Hz 10G 1 minute X,Y,Z Plan,each 2 hrs.	dF/F<+/-5ppm dRs<+/-10%	MIL-STD-883E Method 2007.3
6	Solderability	Temperature Material Immersing depth Immersion time Flux	235 °C +/- 5 °C H63A ( Silver 2~3 % ) 0.5 mm minimum 5 +/- 0.5 seconds Rosin resin methyl alcohol solvent ( 1 : 4 )	Check by Microscope At Least 95% Coated	MIL-STD-883E Method 2003.7
7	Resistance To Soldering Heat	Test Temperature Test Time	260 °C +/- 5 °C 10 +/- 1 sec.	dF/F<+/-5ppm dRs<+/-10%	MIL-STD-202F Method 210D
8	Terminal Strength	2.5mm From terminal , bend 90°,3 times.		Lead without crack or broken.	MIL-STD-202F Method 208F
9	Thermal Shock	temperature cycle	g 1 cycle 25+/-3 °C 25 °C 55+/-3 °C 30 min. 30 min.	dF/F<+/-5ppm dRs<+/-10%	MIL-STD-883E Method 1011.8

Measure in room temperature after each tests.